

# IADC Driller's Method Worksheet



Well Name: \_\_\_\_\_ Completed By: \_\_\_\_\_ Date: \_\_\_\_ / \_\_\_\_ / \_\_\_\_

### KICK DATA

SIDPP: \_\_\_\_\_ kPa      SICP: \_\_\_\_\_ kPa  
 PIT GAIN: \_\_\_\_\_ m<sup>3</sup>      Time of Incident: \_\_\_\_ : \_\_\_\_

### PROCEDURE

#### First Circulation to clear influx from well:

- Bring pump(s) up to slow circulation rate and attempting to hold casing pressure constant by manipulating or adjusting the choke. The slow circulation rate will normally be 50% of the rate used in drilling operations.
- Read and record Initial Circulating Pressure on Drill Pipe. This pressure should equal the SIDPP plus the slow circulation rate pressure.  
 Recorded ICP \_\_\_\_\_ kPa @ rate \_\_\_\_\_ spm
- Maintain pump rate and drill pipe pressure constant until influx is circulated out of well.
- Shut down pump(s) while holding casing pressure constant closing the choke as required. The trapped SIDPP will represent formation pressure.
- With the pumps off and choke closed, the casing pressure and drill pipe pressures should be equal. If not, continue to circulate out the influx.
- Record the new shut in casing pressure.  
 SICP \_\_\_\_\_ kPa
- Calculate Kill Mud Weight.  
 KMW = \_\_\_\_\_ kg/m<sup>3</sup>
- Increase surface mud system to required KMW density.

#### Second Circulation to balance well:

- Bring pump(s) up to slow circulation rate and open choke as required while holding new casing pressure constant.
- Adjust the choke to hold the new casing pressure constant until the drill pipe is full of kill mud of the required density.
- After drill pipe is full of kill mud, record drill pipe pressure.  
 \_\_\_\_\_ kPa
- Hold pump rate constant and drill pipe pressure by adjusting the choke until the annulus is filled with kill mud.
- When kill mud reaches the surface, choke pressure, if any, is bled off.
- Stop circulating and check for flow.

### CURRENT WELL DATA

PRESENT MUD WEIGHT:  kg/m<sup>3</sup>

#### SLOW CIRCULATION RATE (SCR):

SCR taken @ \_\_\_\_\_ (m)

	Stks/min	Pressure(kPa)	m <sup>3</sup> /min	Pressure(kPa)
Pump #1				
Pump #2				
Pump #3				

TOTAL DEPTH (MD)  m

TOTAL DEPTH (TVD)  m

#### CASING DATA:

CASING \_\_\_\_\_ size , \_\_\_\_\_ ID , \_\_\_\_\_ weight

CASING SHOE DEPTH  m

#### SHOE TEST DATA:

Depth #1 \_\_\_\_\_ @ Test MW of \_\_\_\_\_  
 (kPa) (kg/l)

Depth #2 \_\_\_\_\_ @ Test MW of \_\_\_\_\_  
 (kPa) (kg/l)

Depth #3 \_\_\_\_\_ @ Test MW of \_\_\_\_\_  
 (kPa) (kg/l)

LINER #1 \_\_\_\_\_ size , \_\_\_\_\_ ID , \_\_\_\_\_ weight

LINER #2 \_\_\_\_\_ size , \_\_\_\_\_ ID , \_\_\_\_\_ weight

LINER #1 TOP DEPTH  m

LINER #2 TOP DEPTH  m

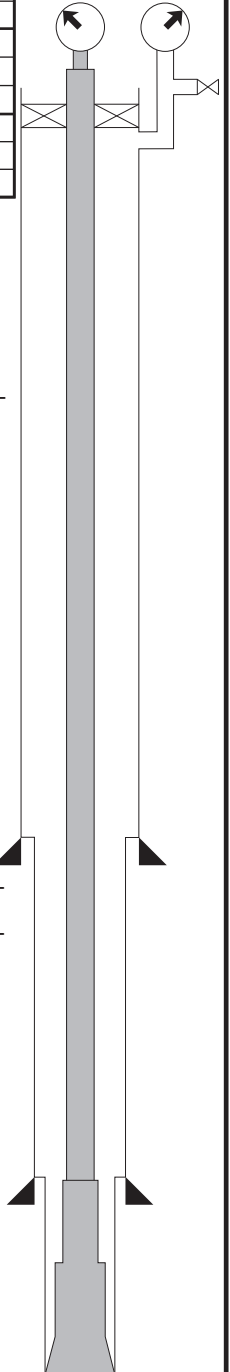
LINER #1 SHOE DEPTH  m

LINER #2 SHOE DEPTH  m

TVD CASING or LINER  m

#### HOLE DATA:

BIT SIZE  inches



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## CALCULATIONS

### KILL FLUID DENSITY (kg/m<sup>3</sup>)

$$\left[ \frac{\text{SIDPP (kPa)}}{\text{TVDP (m)}} \div (0.00981 \times \text{Original Fluid Density (kg/m}^3\text{)}) \right] + \text{Original Fluid Density (kg/m}^3\text{)} = \text{KILL FLUID DENSITY (kg/m}^3\text{)}$$

### INITIAL CIRCULATING PRESSURE (ICP)

$$\text{SIDPP (kPa)} + \text{Pump Pressure (kPa) @ SCR of SPM} = \text{INITIAL CIRCULATING PRESSURE (kPa)}$$

### TRUE PUMP OUTPUT:

$$\frac{\text{m}^3/\text{Stk @ 100\%}}{\% \text{ Efficiency}} \times \text{TPO (m}^3/\text{Stk)} = \text{True Pump Output (m}^3/\text{Stk)}$$

### DRILL STRING CAPACITY:

Drill #1:  $\frac{\text{Pipe Size (mm)}^2 \times \text{Length (m)}}{1000} \times \text{DP} = \text{m}^3$

Drill #2:  $\frac{\text{Pipe Size (mm)}^2 \times \text{Length (m)}}{1000} \times \text{DP} = \text{m}^3$

HWDP:  $\frac{\text{Size (mm)}^2 \times \text{Length (m)}}{1000} \times \text{HWDP} = \text{m}^3$

Drill #1:  $\frac{\text{Collars Size (mm)}^2 \times \text{Length (m)}}{1000} \times \text{DC} = \text{m}^3$

Drill #2:  $\frac{\text{Collars Size (mm)}^2 \times \text{Length (m)}}{1000} \times \text{DC} = \text{m}^3$

Surface:  $\frac{\text{Line Size (mm)}^2 \times \text{Length (m)}}{1000} \times \text{SL} = \text{m}^3$

$$\text{Total Drill String Capacity (m}^3\text{)}$$

### STROKES, SURFACE TO BIT:

$$\frac{\text{Total Drill String Capacity (m}^3\text{)}}{\text{True Pump Output (m}^3/\text{Stk)}} = \text{Strokes, Surface to Bit}$$

### ANNULAR CAPACITY (Between):

CSG and DP:  $\frac{\text{CSG Size (mm)}^2 - \text{DP Size (mm)}^2}{1000} \times \text{Length (m)} = \text{m}^3$

Liner #1 and DP:  $\frac{\text{Liner #1 Size (mm)}^2 - \text{DP Size (mm)}^2}{1000} \times \text{Length (m)} = \text{m}^3$

Liner #2 and DP:  $\frac{\text{Liner #2 Size (mm)}^2 - \text{DP Size (mm)}^2}{1000} \times \text{Length (m)} = \text{m}^3$

OH and DP/HWDP:  $\frac{\text{OH Size (mm)}^2 - \text{DP/HWDP Size (mm)}^2}{1000} \times \text{Length (m)} = \text{m}^3$

OH and DC:  $\frac{\text{OH Size (mm)}^2 - \text{DC Size (mm)}^2}{1000} \times \text{Length (m)} = \text{m}^3$

### STROKES, BIT TO SHOE:

$$\frac{\text{Open Hole Annular Volume (m}^3\text{)}}{\text{True Pump Output (m}^3/\text{Stk)}} = \text{Strokes, Bit to Shoe}$$

### STROKES, BIT TO SURFACE:

$$\frac{\text{Total Annular Volume (m}^3\text{)}}{\text{True Pump Output (m}^3/\text{Stk)}} = \text{Strokes, Bit to Surface}$$

### TOTAL STROKES, SURFACE TO SURFACE:

$$\text{Strokes, Surface to Bit} + \text{Strokes, Bit to Surface} = \text{Strokes, Surface to Surface}$$

### MAXIMUM ALLOWABLE ANNULUS SURFACE PRESSURE (MAASP)(kPa)

$$\left( \frac{\text{Max. Allowable Fluid Density (kg/m}^3\text{)} - \text{Current Fluid Density (kg/m}^3\text{)}}{0.00981} \right) \times \text{Shoe TVD (m)} = \text{MAASP (kPa)}$$

### MAXIMUM ALLOWABLE ANNULUS SURFACE PRESSURE (MAASP) WITH KILL MUD

$$\left( \frac{\text{Max. Allowable Fluid Density (kg/m}^3\text{)} - \text{Kill Mud Weight (kg/m}^3\text{)}}{0.00981} \right) \times \text{Shoe TVD (m)} = \text{MAASP WITH KILL MUD (kPa)}$$

## COMMENTS

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## FORMULAS

1. Pressure Gradient (kPa/m) = Fluid Density (kg/m<sup>3</sup>) x 0.00981
2. Hydrostatic Pressure (kPa) = Fluid Density (kg/m<sup>3</sup>) x 0.00981 x TVD (m)
3. Capacity (m<sup>3</sup>/m) = Inside Diameter<sup>2</sup> (mm) ÷ 1273
4. Annular Capacity (m<sup>3</sup>/m) = (Inside Diameter of Casing<sup>2</sup> (mm) or Hole Diameter<sup>2</sup>(mm) - Outside Diameter of Pipe<sup>2</sup> (mm)) ÷ 1273
5. Pipe Displacement (m<sup>3</sup>/m) = (Outside Diameter of pipe<sup>2</sup> (mm) - Inside Diameter of pipe<sup>2</sup> (mm)) ÷ 1273
6. Maximum Allowable Fluid Density (kg/m<sup>3</sup>) =  $\frac{\text{Surface LOT Pressure (kPa)}}{\text{Shoe TVD (m)} \times 0.00981} + \text{LOT Fluid Density (kg/m}^3\text{)}$
7. MAASP (kPa) = [Maximum Allowable Fluid Density (kg/m<sup>3</sup>) - Current Fluid Density (kg/m<sup>3</sup>)] x 0.00981 x Shoe TVD (m)
8. Pressure Drop per Metre Tripping Dry Pipe (kPa/m) =  $\frac{\text{Drilling Fluid Density (kg/m}^3\text{)} \times 0.00981 \times \text{Metal Displacement (m}^3\text{/m)}}{\text{Riser/Casing Capacity (m}^3\text{/m)} - \text{Metal Displacement (m}^3\text{/m)}}$
9. Pressure Drop per Metre Tripping Wet Pipe (kPa/m) =  $\frac{\text{Drilling Fluid Density (kg/m}^3\text{)} \times 0.00981 \times \text{Closed End Displacement (m}^3\text{/m)}}{\text{Riser/Casing Capacity (m}^3\text{/m)} - \text{Closed End Displacement (m}^3\text{/m)}}$
10. Formation Pressure (kPa) = Hydrostatic Pressure Mud in Hole (kPa) + SIDPP (kPa)
11. Equivalent Circulating Density (kg/m<sup>3</sup>) =  $\frac{\text{Annular Pressure Loss (kPa)}}{\text{TVD (m)} \times 0.00981} + \text{Fluid Density (kg/m}^3\text{)}$
12. Kg of Barite Needed to Weight-Up Mud =  $\frac{\text{m}^3 \text{ of Mud in System} \times 4250 \times (\text{KMW} - \text{OMW})}{(4250 - \text{KMW})}$
13. Volume Increase from Adding Barite (m<sup>3</sup>) =  $\frac{\text{Kg of Barite Needed to Weight-Up Mud}}{4250}$
14. Estimated New Pump Pressure at New Pump Rate (kPa) = Old Pump Pressure (kPa) x  $\left[ \frac{\text{New Pump Rate (SPM)}}{\text{Old Pump Rate (SPM)}} \right]^2$
15. Estimated New Pump Pressure with New Mud Weight (kPa) = Old Pump Pressure (kPa) x  $\frac{\text{New Mud Weight (kg/m}^3\text{)}}{\text{Old Mud Weight (kg/m}^3\text{)}}$

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